

Date: Tuesday, 10/24/2006 11:06:41 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: QUICK RELEASE FASTENER		
Job Number	: 29147		Part Number	: D2372		
Estimate Number	: 10131		Drawing Number	: D2372 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 10/24/2006 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 10/31/2006 Qty: 20 Um: Each		
Previous Run	: 26497					
Written By	: <i>[Signature]</i> 06 10 24					
Checked & Approved By	: <i>[Signature]</i>					
Comment	: Est: C 03.06.06 Reformat; Updated Step 2 KJ/RF					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
		Comment: PURCHASING Issue P/O: <u>2334</u> <u>C</u> <u>06/11/02</u> <u>20</u> Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black
2.0	D2372	Quick Release 
		Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) QUICK RELEASE
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage <i>Rec'd 11/01</i> <u>20</u>
4.0	QC6	DIMENSIONAL CHECK  <i>Job 11-02</i> <u>20</u>
		Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D2372
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>STY2</u> <i>Rec'd 11/02</i> <u>20</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/11/03  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: QUICK RELEASE FASTENER

Job Number: 29147

Part Number: D2372

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

9/26/03  
QA

Job Completion



U. 26/10/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

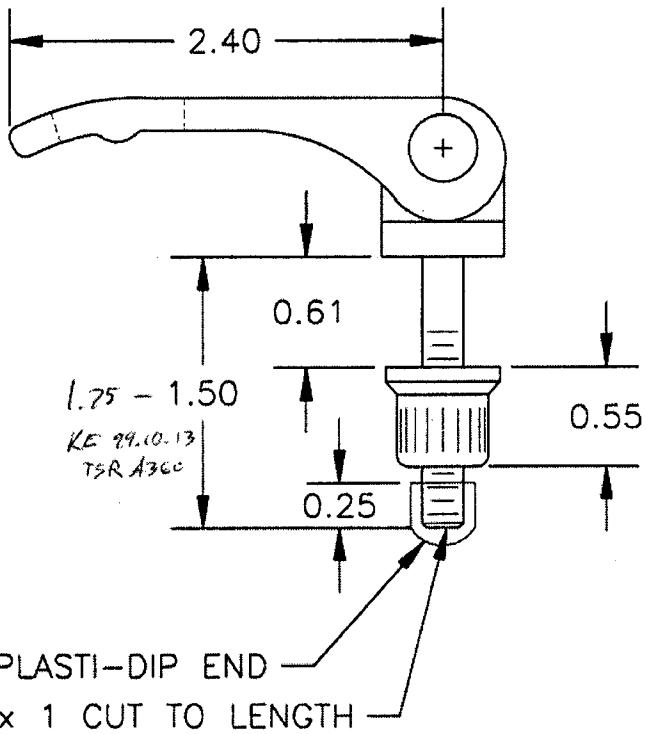
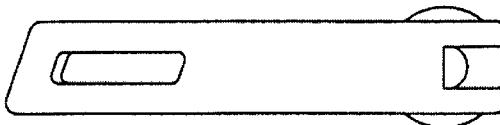
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bru</i>	APPROVED <i>S</i>	DRAWING NO. D2372
DATE 95:02:24	TITLE	REV. A SHEET 1 OF 1 SCALE QUICK RELEASE

**RELEASED**  
*(96 06 10 AM)*OPTIONAL {  
PLASTI-DIP END  
M6 x 1 CUT TO LENGTH

ALLOY CAM TYPE  
SEAT QUICK RELEASE BLACK  
NORCO PART NUMBER: 25-5129-01

SHOP COPY  
RETURN TO  
ENGINEERING  
INCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *29147*

SOLD TO : LINDA LACELLE DART AEROSPACE DATE : Oct-31-2006  
ADDRESS : 1270 ABERDEEN STREET INVOICE # : KAS00017  
CITY : HAWKSBURY, ON HOME PHONE : (613) 632-9577  
POSTAL CODE : K6A 1K7 STN: 02 WORK PHONE : (613) -

Stock #	DESCRIPTION	QTY	PRICE	EXT. PRICE
21	BICYCLES	20	4.20	84.00

P/N on part is 255129-01 *J*

PRO 2334

TOTAL UNITS: 20

DEP. APPLIED : 0.00  
CHARGE TO ACC: 89.04

SUBTOTAL : 84.00  
GST : 5.04  
PST : Exempt  
TOTAL : 89.04

SERVED BY : NICK 2:32 pm

CHECK OUT OUR EXCITING LINE OF 2006 BIKES

SPECIAL ORDER # KAS00009 S.ORDER COMPLETE

SM-136 RB KUNSTADT SPORTS  
462 HAZELDEAN ROAD  
KANATA, ONT. K2L 1V3  
TEL # (613) 831-2059  
GST#: 135809325

\*\*\*\*\*  
\* IN-STORE CREDIT/EXCHANGE \*  
\* WITHIN 20 DAYS WITH RECEIPT \*  
\*FINAL SALE ON DISCOUNTED ITEMS\*  
\*\*\*\*\*